

SCOPE OF ACCREDITATION

Heat Treating

Special Steels Ltd Bacon Lane Sheffield, S9 3NH United Kingdom

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Copper Alloys – Customer Specs

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Nickel and Cobalt Alloys

Nickel and Cobalt Alloys– Customer Specs

Stainless Steels, Austenitic – Customer Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Austenitic

Stainless Steels, Martensitic - Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Martensitic

- Stainless Steels, Precipitation Hardening Customer Specs
- Stainless Steels, Precipitation Hardening Industry Specs Check any applicable boxes

Industry Spec – Other – Stainless Steels, Precipitation Hardening

- Steels Customer Specs
- Steels Industry Specs Check any applicable boxes
- Industry Spec Other Steels

Stress Relieve – Customer Specs

Stress Relieve – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stress Relieve

AC7102S Rev K - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/AFTER 12-Nov-2023)

U18 Collins Aerospace (Hamilton Sundstrand)

AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)

Hardness – Brinell – Check any applicable boxes Industry Spec – Other Hardness – Portable – Check any applicable boxes Industry Spec – Other

AC7102/8 Rev B - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/AFTER 27-Aug-2023)

Pyrometry – Customer Specs Pyrometry – Industry Specs – Check any applicable boxes AMS2750



SCOPE OF ACCREDITATION

Heat Treating

Special Steels Limited Bessemer Road Sheffield, S9 3XN United Kingdom

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Copper Alloys – Customer Specs

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Nickel and Cobalt Alloys

Nickel and Cobalt Alloys– Customer Specs

Stainless Steels, Austenitic – Customer Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Austenitic

Stainless Steels, Martensitic - Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

Industry Spec – Other – Stainless Steels, Martensitic

- Stainless Steels, Precipitation Hardening Customer Specs
- Stainless Steels, Precipitation Hardening Industry Specs Check any applicable boxes

Industry Spec – Other – Stainless Steels, Precipitation Hardening

- Steels Customer Specs
- Steels Industry Specs Check any applicable boxes
- Industry Spec Other Steels
- Stress Relieve Customer Specs
- Stress Relieve Industry Specs Check any applicable boxes
- Industry Spec Other Stress Relieve

AC7102S Rev K - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/AFTER 12-Nov-2023)

U18 Collins Aerospace (Hamilton Sundstrand)

AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)

Hardness – Brinell – Check any applicable boxes Industry Spec – Other Hardness – Portable – Check any applicable boxes Industry Spec – Other

AC7102/8 Rev B - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/AFTER 27-Aug-2023)

Pyrometry – Customer Specs Pyrometry – Industry Specs – Check any applicable boxes AMS2750